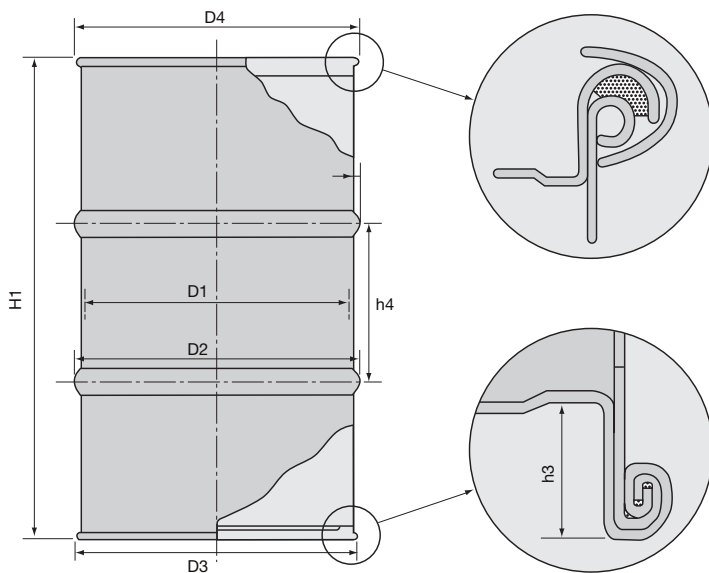


Internal Surface Coated Drum (Open Head Type)

High-quality finished drums coated on internal surfaces with synthetic resin paint and baked to improve their chemical resistance. Suitable for containing corrosive chemical products, or those that have to be kept from direct contact with steel. Open head drums are for medium- or high-viscosity substances, powder and so forth.

➔ Major Application

Used for viscous, powdery and solid materials where a tight head drum is not applicable. Used for corrosive chemicals, fine chemicals and other chemicals which have to be kept from direct contact with steel.



Bolt Lock Type Closing Ring



Lever Lock Type Closing Ring



■ JIS Z 1600

Class	Gauge [mm]	Internal diameter [mm]	External diameter over rolling hoops [mm]	Diameter over bottom chime [mm]	Diameter over closing ring [mm]	Total drum height [mm]	Clearance from floor [mm]	Distance between beads [mm]	Total Capacity [L]	Mass [kg] (min.)
		D1	D2	D3	D4			h3		
Class H	1.6	566 ±2	585 (max.)	585 (max.)	620 (max.)	890 ±5	4 (min.)	300 ±3	208 (min.)	27.0
Class M	1.2									20.0
Class LM	1.0/1.2									17.5

※Refer to "Type and Features of Internal Surface Coating Paint"